

MeV-Ion Beam Analysis of Atomic Layer-Deposition Ultra-Thin Oxide Films

Teerasak Kamwanna^{1,2}, Anumust Deachana³, Liangdeng Yu⁴, Dheerawan Boonyawan^{4,5}, Paul K Chu⁶, Somsorn Singkarat^{4,5}

¹*Integrated Nanotechnology Research Center, Khon Kaen University, Khon Kaen 40002, Thailand.*

²*Department of Physics, Faculty of Science, Khon Kaen University, Khon Kaen 40002, Thailand.*

³*Physics and General Science, Faculty of Science and Technology, Songkhla Rajabhat University, Songkhla 90000, Thailand.*

⁴*Thailand Center of Excellence in Physics, Commission on Higher Education, 328 Si Ayutthaya Road, Bangkok 10400, Thailand.*

⁵*Plasma and Beam Physics Research Facility, Department of Physics and Materials Science, Faculty of Science, Chiang Mai University, Chiang Mai 50200, Thailand.*

⁶*Plasma Laboratory, Department of Applied Physics, City University of Hong Kong, Tat Chee Avenue, Kowloon, Hong Kong, China.*

Ultra-thin aluminum oxide (Al_2O_3) film is currently being explored as a high dielectric constant gate dielectric for the next generation CMOS and related devices. Among many methods to produce such a film, atomic layer deposition (ALD) is a very attractive technique in the sense that it enables deposition of ultra-thin layers on the substrate with monolayer control. In this work, the Al_2O_3 film was deposited using ALD technique on a single crystalline silicon (100) substrate with a plasma grown silicon dioxide (SiO_2) layer sandwiched in between as a buffer interface. The total oxide layered structure was characterized by Rutherford backscattering spectrometry (RBS) in the channeling mode with MeV He^{2+} -ions as the analyzing probe. The RBS/channeling analysis detects O, Al and Si atoms in the ultra-thin oxide layers with clear separation from their Si substrate. Our evaluation was compared with results obtained by other standard technique, such as x-ray photoelectron spectroscopy (XPS).

Corresponding author. E-mail: teekam@kku.ac.th